

CIGARETTE SPECIFICATION

STOCKTON STREET
MERIT LIGHTS CHARCOAL REGULAR KS 6S FTB - TIOJ TAR/NICOTINE
BRAND CODE-1713 (JPN)

EFFECTIVE DATE: 11/09/90
JAPAN

CIGARETTE LENGTH	: 84.0	MM	TIOJ TAR	: 6.0 MG/CIGT	5.5 - 6.4
TOBACCO ROD CIRCUM.	: 24.80	MM			
TOBACCO ROD LENGTH	: 57.0	MM	TIOJ		
FILTER LENGTH	: 27.0	MM	NICOTINE	: .50 MG/CIGT	.40 - .60
TIPPING LENGTH	: 32.000	MM			
TOTAL R.T.D.	: 4.60	IN. H2O			
DILUTION TARGET	: 40.0 +/-	5.0 %			

TIPPING PAPER : 64MM X 3500M WHT SOL PPT KC236M2 12-249-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A
: NATIONAL 32-2013 (FORMERLY 72-2782) PVA 62-069-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: A1330 - 12.00% MERIT LIGHTS CHARCOAL REGULAR FTB
NO TROPICAL FOR MERIT LIGHTS CHARCOAL BLEND

CIGARETTE PAPER : 27.25MM X 6500M 50CU/2.0% (KC611/EC511) 10-022-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #1-376 (MARK 8) 60-906-A
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

COMMENTS : NO SUBSTITUTION OF ADHESIVES, PACK PRINT TAR/NIC
: IS 6.0/0.5 MG/CIGT. (TAR RANGE ESTABLISHED BY TIO
: METHOD/NICOTINE RANGE VARIANCE 20% PER JAPANESE
: REQUIREMENTS.)

REASON FOR CHANGE : SPEC REVISED TO REDUCE TAR/NICOTINE DELIVERY FROM
: 77.6 TO 67.5MG. DILUTION TARGET CHANGED FROM 33%
: TO 40% (+/- 5.0%). NO OTHER CHANGES MADE. DO NOT
: MIX.

PREPARED BY : C. F. VEALEY
PREPARATION DATE : 11/09/90

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PRINTING TIME : 13:26:28

APPROVED BY:

Charles J. Bates

SUPERCEDES SPECIFICATION DATED: 10/01/90

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